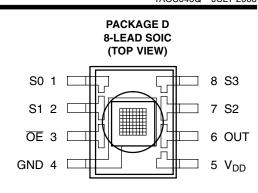


#### TCS230 PROGRAMMABLE COLOR LIGHT-TO-FREQUENCY CONVERT TAOS046Q - JULY 2008

- **High-Resolution Conversion of Light Intensity to Frequency**
- **Programmable Color and Full-Scale Output** Frequency
- **Communicates Directly With a Microcontroller**
- Single-Supply Operation (2.7 V to 5.5 V)
- **Power Down Feature**
- Nonlinearity Error Typically 0.2% at 50 kHz
- Stable 200 ppm/°C Temperature Coefficient •
- Low-Profile Lead (Pb) Free and RoHS **Compliant Surface-Mount Package**

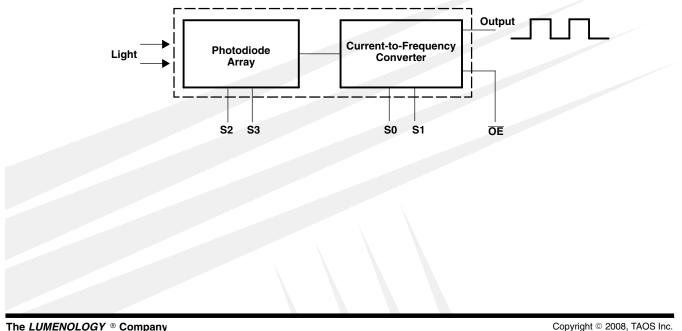


### Description

The TCS230 programmable color light-to-frequency converter combines configurable silicon photodiodes and a current-to-frequency converter on a single monolithic CMOS integrated circuit. The output is a square wave (50% duty cycle) with frequency directly proportional to light intensity (irradiance). The full-scale output frequency can be scaled by one of three preset values via two control input pins. Digital inputs and digital output allow direct interface to a microcontroller or other logic circuitry. Output enable  $(\overline{OE})$  places the output in the high-impedance state for multiple-unit sharing of a microcontroller input line.

The light-to-frequency converter reads an 8 x 8 array of photodiodes. Sixteen photodiodes have blue filters, 16 photodiodes have green filters, 16 photodiodes have red filters, and 16 photodiodes are clear with no filters. The four types (colors) of photodiodes are interdigitated to minimize the effect of non-uniformity of incident irradiance. All 16 photodiodes of the same color are connected in parallel and which type of photodiode the device uses during operation is pin-selectable. Photodiodes are 120 µm x 120 µm in size and are on 144-µm centers.

## **Functional Block Diagram**



The LUMENOLOGY ® Company

Texas Advanced Optoelectronic Solutions Inc. 1001 Klein Road • Suite 300 • Plano, TX 75074 • (972) 673-0759 www.taosinc.com

### TCS230 PROGRAMMABLE COLOR LIGHT-TO-FREQUENCY CONVERTER TAOS046Q - JULY 2008

#### **Terminal Functions**

| TERM            | TERMINAL |     |  |  |  |  |  |  |  |
|-----------------|----------|-----|--|--|--|--|--|--|--|
| NAME            | NO.      | I/O | DESCRIPTION  |  |  |  |  |  |  |
| GND             | 4        |     | Power supply ground. All voltages are referenced to GND. |  |  |  |  |  |  |
| ŌĒ              | 3        | I   | Enable for f <sub>o</sub> (active low).                  |  |  |  |  |  |  |
| OUT             | 6        | 0   | Output frequency (f <sub>o</sub> ).                      |  |  |  |  |  |  |
| S0, S1          | 1, 2     | I   | Output frequency scaling selection inputs.               |  |  |  |  |  |  |
| S2, S3          | 7, 8     | I   | Photodiode type selection inputs.                        |  |  |  |  |  |  |
| V <sub>DD</sub> | 5        |     | Supply voltage   |  |  |  |  |  |  |

#### **Table 1. Selectable Options**

| S0 | S1 | OUTPUT FREQUENCY SCALING (f <sub>o</sub> ) | S2 | S3 | PHOTODIODE TYPE   |
|----|----|--|----|----|-------------------|
| L  | L  | Power down                                 | L  | L  | Red               |
| L  | Н  | 2%   | L  | Н  | Blue              |
| Н  | L  | 20%  | Н  | L  | Clear (no filter) |
| Н  | Н  | 100%                                       | Н  | Н  | Green             |

#### **Available Options**

| DEVICE | Τ <sub>Α</sub> | PACKAGE – LEADS | PACKAGE DESIGNATOR | ORDERING NUMBER |  |  |
|--------|----------------|-----------------|--------------------|-----------------|--|--|
| TCS230 | -40°C to 85°C  | SOIC-8          | D                  | TCS230D         |  |  |

#### Absolute Maximum Ratings over operating free-air temperature range (unless otherwise noted)<sup>†</sup>

| Supply voltage, V <sub>DD</sub> (see Note 1)                                    |                                   |
|---|-----------------------------------|
| Input voltage range, all inputs, V <sub>1</sub>                                 | -0.3 V to V <sub>DD</sub> + 0.3 V |
| Operating free-air temperature range, T <sub>A</sub> (see Note 2)               | –40°C to 85°C                     |
| Storage temperature range (see Note 2)  | −40°C to 85°C                     |
| Solder conditions in accordance with JEDEC J-STD-020A, maximum temperature (see | Note 3) 260°C                     |

<sup>†</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. All voltage values are with respect to GND.

- 2. Long-term storage or operation above 70°C could cause package yellowing that will lower the sensitivity to wavelengths < 500nm.
- 3. The device may be hand soldered provided that heat is applied only to the solder pad and no contact is made between the tip of the solder iron and the device lead. The maximum time heat should be applied to the device is 5 seconds.

## **Recommended Operating Conditions**

|   |                                  | MIN | NOM | MAX      | UNIT |
|---|----------------------------------|-----|-----|----------|------|
| Supply voltage, V <sub>DD</sub>                                 |                                  | 2.7 | 5   | 5.5      | V    |
| High-level input voltage, VIH                                   | V <sub>DD</sub> = 2.7 V to 5.5 V | 2   |     | $V_{DD}$ | V    |
| Low-level input voltage, VIL                                    | V <sub>DD</sub> = 2.7 V to 5.5 V | 0   |     | 0.8      | V    |
| Operating free-air temperature range, $\mathrm{T}_{\mathrm{A}}$ | -40                              |     | 70  | °C       |      |

Copyright © 2008, TAOS Inc.



TAOS046Q - JULY 2008

# Electrical Characteristics at $T_A = 25^{\circ}C$ , $V_{DD} = 5 V$ (unless otherwise noted)

|                  |   |  | -   |      |      |        |
|------------------|---|--|-----|------|------|--------|
|                  | PARAMETER                               | TEST CONDITIONS  | MIN | TYP  | MAX  | UNIT   |
| V <sub>OH</sub>  | High-level output voltage               | $I_{OH} = -4 \text{ mA}$   | 4   | 4.5  |      | V      |
| V <sub>OL</sub>  | Low-level output voltage                | $I_{OL} = 4 \text{ mA}$  |     | 0.25 | 0.40 | V      |
| I <sub>IH</sub>  | High-level input current                |  |     |      | 5    | μA     |
| IIL              | Low-level input current                 |  |     |      | 5    | μA     |
|                  | 0                                       | Power-on mode  |     | 2    | 3    | mA     |
| IDD              | Supply current                          | Power-down mode  |     | 7    | 15   | μA     |
|                  |   | S0 = H, S1 = H   | 500 | 600  |      | kHz    |
|                  | Full-scale frequency (See Note 4)       | S0 = H, S1 = L   | 100 | 120  |      | kHz    |
|                  |   | S0 = L, S1 = H   | 10  | 12   |      | kHz    |
|                  | Temperature coefficient of responsivity | $\lambda \le 600 \text{ nm}, -25^{\circ}C \le T_A \le 70^{\circ}C$ |     | ±200 |      | ppm/°C |
| k <sub>SVS</sub> | Supply voltage sensitivity              | $V_{DD} = 5 V \pm 10\%$  |     | ±0.5 |      | %/V    |

NOTE 4: Full-scale frequency is the maximum operating frequency of the device without saturation.



TAOS046Q - JULY 2008

Operating Characteristics at  $V_{DD}$  = 5 V,  $T_A$  = 25°C, S0 = H, S1 = H (unless otherwise noted) (See Notes 5, 6, 7, 8, and 9).

| PARAMETER      |  | TEST<br>CONDITIONS  | CLEAR<br>PHOTODIODE<br>S2 = H, S3 = L |           | BLUE<br>PHOTODIODE<br>S2 = L, S3 = H |      |           | GREEN<br>PHOTODIODE<br>S2 = H, S3 = H |     |           | RED<br>PHOTODIODE<br>S2 = L, S3 = L |     |           | UNIT |                                  |
|----------------|--|---|---------------------------------------|-----------|--------------------------------------|------|-----------|---------------------------------------|-----|-----------|-------------------------------------|-----|-----------|------|----------------------------------|
|                |  |   | MIN                                   | TYP       | MAX                                  | MIN  | TYP       | MAX                                   | MIN | TYP       | MAX                                 | MIN | TYP       | MAX  |                                  |
|                |  | $\begin{array}{l} {\sf E}_e=47.2\;\mu {\sf W/cm^2},\\ \lambda_p=470\;nm \end{array}$        | 16                                    | 20        | 24                                   | 11.2 | 16.4      | 21.6                                  |     |           |                                     |     |           |      | kHz                              |
|                | Output<br>frequency                            | $\begin{array}{l} {\sf E}_{e}=40.4 \ \mu {\sf W/cm^2}, \\ \lambda_{p}=524 \ nm \end{array}$ | 16                                    | 20        | 24                                   |      |           |                                       | 8   | 13.6      | 19.2                                |     |           |      | kHz                              |
|                |  | $\begin{array}{l} {\sf E}_e=34.6 \ \mu {\sf W}/cm^2, \\ \lambda_p=640 \ nm \end{array}$     | 16                                    | 20        | 24                                   |      |           |                                       |     |           |                                     | 14  | 19        | 24   | kHz                              |
| f <sub>D</sub> | Dark<br>frequency                              | E <sub>e</sub> = 0  |                                       | 2         | 12                                   |      | 2         | 12                                    |     | 2         | 12                                  |     | 2         | 12   | Hz                               |
|                |  | $\lambda_p = 470 \text{ nm}$  |                                       | 424       |                                      |      | 348       |                                       |     | 81        |                                     |     | 26        |      |                                  |
| _              | Irradiance                                     | $\lambda_p = 524 \text{ nm}$  |                                       | 495       |                                      |      | 163       |                                       |     | 337       |                                     |     | 35        |      | Hz/<br>(μW/<br>cm <sup>2</sup> ) |
| R <sub>e</sub> | responsivity<br>(Note 10)                      | $\lambda_p = 565 \text{ nm}$  |                                       | 532       |                                      |      | 37        |                                       |     | 309       |                                     |     | 91        |      |                                  |
|                |  | $\lambda_p = 640 \text{ nm}$  |                                       | 578       |                                      |      | 31        |                                       |     | 29        |                                     |     | 550       |      |                                  |
|                | Saturation                                     | $\lambda_p = 470 \text{ nm}$  |                                       | 1410      |                                      |      | 1720      |                                       |     |           |                                     |     |           |      | μW/<br>cm <sup>2</sup>           |
|                |  | $\lambda_p = 524 \text{ nm}$  |                                       | 1210      |                                      |      |           |                                       |     | 1780      |                                     |     |           |      |                                  |
|                | irradiance<br>(Note 11)                        | $\lambda_p = 565 \text{ nm}$  |                                       | 1130      |                                      |      |           |                                       |     | 1940      |                                     |     |           |      |                                  |
|                | ()   | $\lambda_p = 640 \text{ nm}$  |                                       | 1040      |                                      |      |           |                                       |     |           |                                     |     | 1090      |      |                                  |
|                |  | $\lambda_p = 470 \text{ nm}$  |                                       | 565       |                                      |      | 464       |                                       |     | 108       |                                     |     | 35        |      |                                  |
| _              | Illuminance                                    | $\lambda_p = 524 \text{ nm}$  |                                       | 95        |                                      |      | 31        |                                       |     | 65        |                                     |     | 7         |      | Hz/<br>lx                        |
| Rv             | responsivity<br>(Note 12)                      | $\lambda_p = 565 \text{ nm}$  |                                       | 89        |                                      |      | 6         |                                       |     | 52        |                                     |     | 15        |      |                                  |
|                | ()   | $\lambda_p = 640 \text{ nm}$  |                                       | 373       |                                      |      | 20        |                                       |     | 19        |                                     |     | 355       |      |                                  |
|                |  | f <sub>O</sub> = 0 to 5 kHz   |                                       | ±0.1<br>% |                                      |      | ±0.1<br>% |                                       |     | ±0.1<br>% |                                     |     | ±0.1<br>% |      | % F.S                            |
|                | Nonlinearity<br>(Note 13)                      | f <sub>O</sub> = 0 to 50 kHz  |                                       | ±0.2<br>% |                                      |      | ±0.2<br>% |                                       |     | ±0.2<br>% |                                     |     | ±0.2<br>% |      | % F.S                            |
|                | ·  | f <sub>O</sub> = 0 to 500 kHz   |                                       | ±0.5<br>% |                                      |      | ±0.5<br>% |                                       |     | ±0.5<br>% |                                     |     | ±0.5<br>% |      | % F.S                            |
|                | Recovery<br>from power<br>down                 |   |                                       | 100       |                                      |      | 100       |                                       |     | 100       |                                     |     | 100       |      | μs                               |
|                | Response<br>time to out-<br>put enable<br>(OE) |   |                                       | 100       |                                      |      | 100       |                                       |     | 100       |                                     |     | 100       |      | ns                               |

NOTES: 5. Optical measurements are made using small-angle incident radiation from a light-emitting diode (LED) optical source.

6. The 470 nm input irradiance is supplied by an InGaN light-emitting diode with the following characteristics:

peak wavelength  $\lambda_p$  = 470 nm, spectral halfwidth  $\Delta\lambda \frac{1}{2}$  = 35 nm, and luminous efficacy = 75 lm/W.

7. The 524 nm input irradiance is supplied by an InGaN light-emitting diode with the following characteristics: peak wavelength  $\lambda_p$  = 524 nm, spectral halfwidth  $\Delta\lambda^{1/2}$  = 47 nm, and luminous efficacy = 520 lm/W.

The 565 nm input irradiance is supplied by a GaP light-emitting diode with the following characteristics: 8.

peak wavelength  $\lambda_p$  = 565 nm, spectral halfwidth  $\Delta\lambda^{1/2}$  = 28 nm, and luminous efficacy = 595 lm/W.

9. The 640 nm input irradiance is supplied by a AIInGaP light-emitting diode with the following characteristics:

peak wavelength  $\lambda_p$  = 640 nm, spectral halfwidth  $\Delta\lambda^{1/2}$  = 17 nm, and luminous efficacy = 155 lm/W.

10. Irradiance responsivity Re is characterized over the range from zero to 5 kHz.

11. Saturation irradiance = (full-scale frequency)/(irradiance responsivity).

Illuminance responsivity Rv is calculated from the irradiance responsivity by using the LED luminous efficacy values stated in notes 12. 6, 7, 8, and 9, and using  $1 \text{ lx} = 1 \text{ lm/m}^2$ .

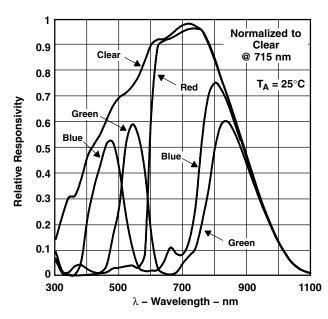
13. Nonlinearity is defined as the deviation of fo from a straight line between zero and full scale, expressed as a percent of full scale.

Copyright © 2008, TAOS Inc.

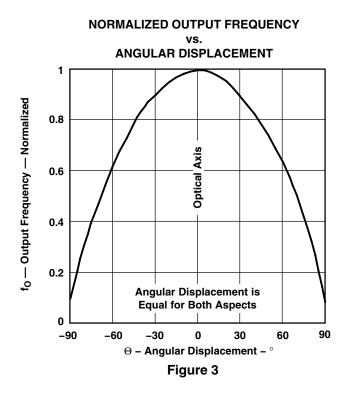


## **TYPICAL CHARACTERISTICS**









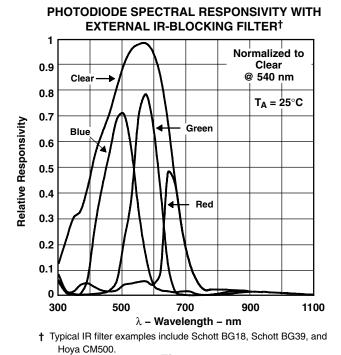
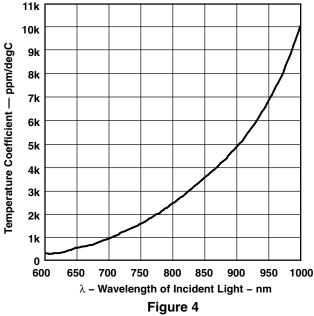


Figure 2

PHOTODIODE RESPONSIVITY TEMPERATURE COEFFICIENT vs. WAVELENGTH OF INCIDENT LIGHT





## TCS230 PROGRAMMABLE COLOR LIGHT-TO-FREQUENCY CONVERTER TAOS046Q – JULY 2008

**APPLICATION INFORMATION** 

#### Power supply considerations

Power-supply lines must be decoupled by a  $0.01-\mu$ F to  $0.1-\mu$ F capacitor with short leads mounted close to the device package.

#### Input interface

A low-impedance electrical connection between the device  $\overline{OE}$  pin and the device GND pin is required for improved noise immunity.

#### **Output interface**

The output of the device is designed to drive a standard TTL or CMOS logic input over short distances. If lines greater than 12 inches are used on the output, a buffer or line driver is recommended.

A high state on Output Enable (OE) places the output in a high-impedance state for multiple-unit sharing of a microcontroller input line.

Powering down the sensor using S0/S1 (L/L) will cause the output to be held in a low state. Because the output is held low, the sensor cannot be powered down in a multiple-unit configuration with a common OUTPUT pin.

#### Photodiode type (color) selection

The type of photodiode (blue, green, red, or clear) used by the device is controlled by two logic inputs, S2 and S3 (see Table 1).

#### **Output frequency scaling**

Output-frequency scaling is controlled by two logic inputs, S0 and S1. The internal light-to-frequency converter generates a fixed-pulsewidth pulse train. Scaling is accomplished by internally connecting the pulse-train output of the converter to a series of frequency dividers. Divided outputs are 50%-duty cycle square waves with relative frequency values of 100%, 20%, and 2%. Because division of the output frequency is accomplished by counting pulses of the principal internal frequency, the final-output period represents an average of the multiple periods of the principal frequency.

The output-scaling counter registers are cleared upon the next pulse of the principal frequency after any transition of the S0, S1, S2, S3, and  $\overline{OE}$  lines. The output goes high upon the next subsequent pulse of the principal frequency, beginning a new valid period. This minimizes the time delay between a change on the input lines and the resulting new output period. The response time to an input programming change or to an irradiance step change is one period of new frequency plus 1  $\mu$ s. The scaled output changes both the full-scale frequency and the dark frequency by the selected scale factor.

The frequency-scaling function allows the output range to be optimized for a variety of measurement techniques. The scaled-down outputs may be used where only a slower frequency counter is available, such as low-cost microcontroller, or where period measurement techniques are used.

Copyright © 2008, TAOS Inc.



## **APPLICATION INFORMATION**

### Measuring the frequency

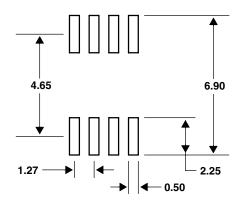
The choice of interface and measurement technique depends on the desired resolution and data acquisition rate. For maximum data-acquisition rate, period-measurement techniques are used.

Output data can be collected at a rate of twice the output frequency or one data point every microsecond for full-scale output. Period measurement requires the use of a fast reference clock with available resolution directly related to reference clock rate. Output scaling can be used to increase the resolution for a given clock rate or to maximize resolution as the light input changes. Period measurement is used to measure rapidly varying light levels or to make a very fast measurement of a constant light source.

Maximum resolution and accuracy may be obtained using frequency-measurement, pulse-accumulation, or integration techniques. Frequency measurements provide the added benefit of averaging out random- or high-frequency variations (jitter) resulting from noise in the light signal. Resolution is limited mainly by available counter registers and allowable measurement time. Frequency measurement is well suited for slowly varying or constant light levels and for reading average light levels over short periods of time. Integration (the accumulation of pulses over a very long period of time) can be used to measure exposure, the amount of light present in an area over a given time period.

## **PCB Pad Layout**

Suggested PCB pad layout guidelines for the D package are shown in Figure 5.



NOTES: A. All linear dimensions are in millimeters.

The LUMENOLOGY ® Company

B. This drawing is subject to change without notice.

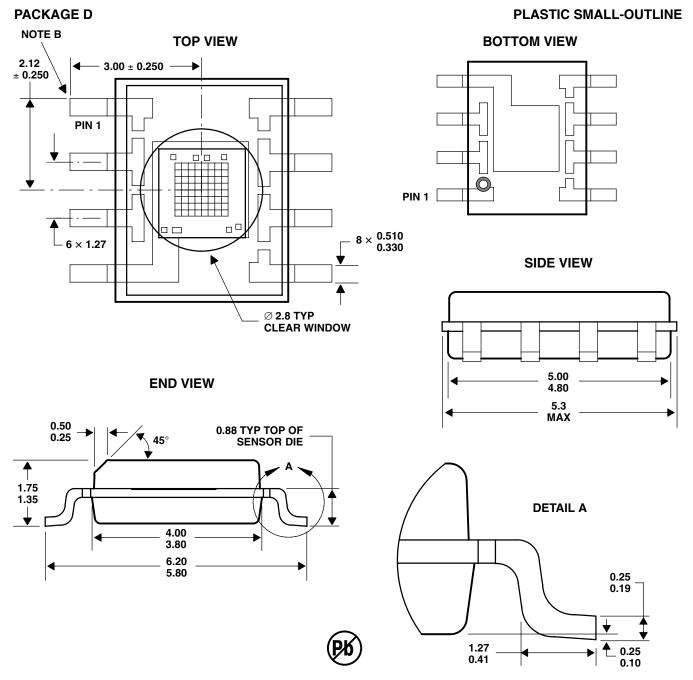
#### Figure 5. Suggested D Package PCB Layout



## TCS230 PROGRAMMABLE COLOR LIGHT-TO-FREQUENCY CONVERTER TAOS046Q - JULY 2008

**MECHANICAL INFORMATION** 

This SOIC package consists of an integrated circuit mounted on a lead frame and encapsulated with an electrically nonconductive clear plastic compound. The TCS230 has an  $8 \times 8$  array of photodiodes with a total size of 1.15 mm by 1.15 mm. The photodiodes are 120  $\mu$ m  $\times$  120  $\mu$ m in size and are positioned on 144  $\mu$ m centers.



NOTES: A. All linear dimensions are in millimeters.

- B. The center of the 1.15-mm by 1.15-mm photo-active area is referenced to the upper left corner tip of the lead frame (Pin 1).
- C. Package is molded with an electrically nonconductive clear plastic compound having an index of refraction of 1.55.
- D. This drawing is subject to change without notice.

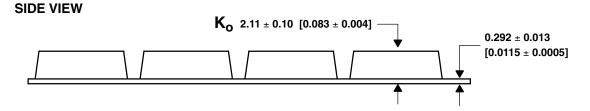
#### Figure 6. Package D — Plastic Small Outline IC Packaging Configuration

Copyright © 2008, TAOS Inc.



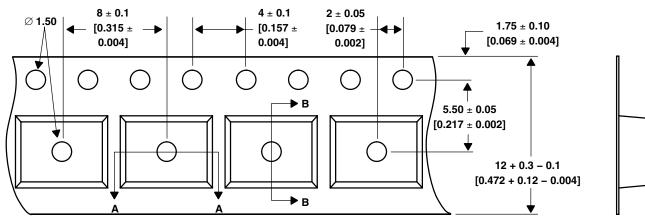
TAOS046Q - JULY 2008

## **MECHANICAL INFORMATION**



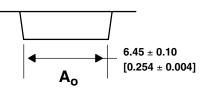
#### **TOP VIEW**

**END VIEW** 

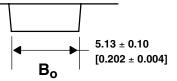


DETAIL A

The LUMENOLOGY ® Company



DETAIL B



NOTES: A. All linear dimensions are in millimeters [inches].

B. The dimensions on this drawing are for illustrative purposes only. Dimensions of an actual carrier may vary slightly.

- C. Symbols on drawing A<sub>0</sub>, B<sub>0</sub>, and K<sub>0</sub> are defined in ANSI EIA Standard 481–B 2001.
- D. Each reel is 178 millimeters in diameter and contains 1000 parts.
- E. TAOS packaging tape and reel conform to the requirements of EIA Standard 481-B.
- F. This drawing is subject to change without notice.

### Figure 7. Package D Carrier Tape



Copyright © 2008, TAOS Inc.

## TCS230 PROGRAMMABLE COLOR LIGHT-TO-FREQUENCY CONVERTER TAOS046Q - JULY 2008

## MANUFACTURING INFORMATION

The Plastic Small Outline IC package (D) has been tested and has demonstrated an ability to be reflow soldered to a PCB substrate.

The solder reflow profile describes the expected maximum heat exposure of components during the solder reflow process of product on a PCB. Temperature is measured on top of component. The component should be limited to a maximum of three passes through this solder reflow profile.

| PARAMETER                                  | REFERENCE         | TCS230             |
|--|-------------------|--------------------|
| Average temperature gradient in preheating |                   | 2.5°C/sec          |
| Soak time                                  | t <sub>soak</sub> | 2 to 3 minutes     |
| Time above 217°C                           | t <sub>1</sub>    | Max 60 sec         |
| Time above 230°C                           | t <sub>2</sub>    | Max 50 sec         |
| Time above T <sub>peak</sub> –10°C         | t <sub>3</sub>    | Max 10 sec         |
| Peak temperature in reflow                 | T <sub>peak</sub> | 260° C (–0°C/+5°C) |
| Temperature gradient in cooling            |                   | Max –5°C/sec       |

#### Table 2. TCS230 Solder Reflow Profile

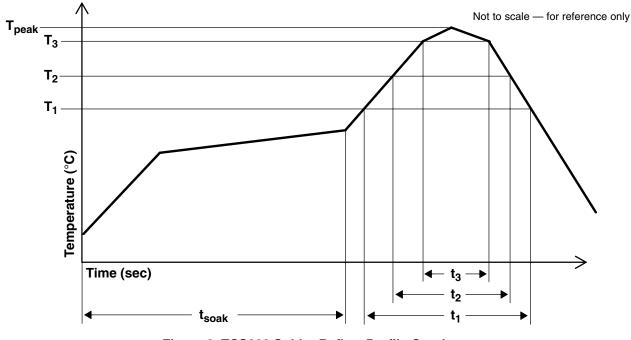


Figure 8. TCS230 Solder Reflow Profile Graph



#### Moisture Sensitivity

Optical characteristics of the device can be adversely affected during the soldering process by the release and vaporization of moisture that has been previously absorbed into the package molding compound. To prevent these adverse conditions, all devices shipped in carrier tape have been pre-baked and shipped in a sealed moisture-barrier bag. No further action is necessary if these devices are processed through solder reflow within 24 hours of the seal being broken on the moisture-barrier bag.

However, for all devices shipped in tubes or if the seal on the moisture barrier bag has been broken for 24 hours or longer, it is recommended that the following procedures be used to ensure the package molding compound contains the smallest amount of absorbed moisture possible.

#### For devices shipped in tubes:

- 1. Remove devices from tubes
- 2. Bake devices for 4 hours, at 90°C
- 3. After cooling, load devices back into tubes
- 4. Perform solder reflow within 24 hours after bake

Bake only a quantity of devices that can be processed through solder reflow in 24 hours. Devices can be re-baked for 4 hours, at 90°C for a cumulative total of 12 hours (3 bakes for 4 hours at 90°C).

#### For devices shipped in carrier tape:

- 1. Bake devices for 4 hours, at 90°C in the tape
- 2. Perform solder reflow within 24 hours after bake

Bake only a quantity of devices that can be processed through solder reflow in 24 hours. Devices can be re-baked for 4 hours in tape, at 90°C for a cumulative total of 12 hours (3 bakes for 4 hours at 90°C).



Copyright © 2008, TAOS Inc.

**PRODUCTION DATA** — information in this document is current at publication date. Products conform to specifications in accordance with the terms of Texas Advanced Optoelectronic Solutions, Inc. standard warranty. Production processing does not necessarily include testing of all parameters.

## LEAD-FREE (Pb-FREE) and GREEN STATEMENT

**Pb-Free (RoHS)** TAOS' terms *Lead-Free* or *Pb-Free* mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TAOS Pb-Free products are suitable for use in specified lead-free processes.

**Green (RoHS & no Sb/Br)** TAOS defines *Green* to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material).

**Important Information and Disclaimer** The information provided in this statement represents TAOS' knowledge and belief as of the date that it is provided. TAOS bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TAOS has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TAOS and TAOS suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

## NOTICE

Texas Advanced Optoelectronic Solutions, Inc. (TAOS) reserves the right to make changes to the products contained in this document to improve performance or for any other purpose, or to discontinue them without notice. Customers are advised to contact TAOS to obtain the latest product information before placing orders or designing TAOS products into systems.

TAOS assumes no responsibility for the use of any products or circuits described in this document or customer product design, conveys no license, either expressed or implied, under any patent or other right, and makes no representation that the circuits are free of patent infringement. TAOS further makes no claim as to the suitability of its products for any particular purpose, nor does TAOS assume any liability arising out of the use of any product or circuit, and specifically disclaims any and all liability, including without limitation consequential or incidental damages.

TEXAS ADVANCED OPTOELECTRONIC SOLUTIONS, INC. PRODUCTS ARE NOT DESIGNED OR INTENDED FOR USE IN CRITICAL APPLICATIONS IN WHICH THE FAILURE OR MALFUNCTION OF THE TAOS PRODUCT MAY RESULT IN PERSONAL INJURY OR DEATH. USE OF TAOS PRODUCTS IN LIFE SUPPORT SYSTEMS IS EXPRESSLY UNAUTHORIZED AND ANY SUCH USE BY A CUSTOMER IS COMPLETELY AT THE CUSTOMER'S RISK.

LUMENOLOGY, TAOS, the TAOS logo, and Texas Advanced Optoelectronic Solutions are registered trademarks of Texas Advanced Optoelectronic Solutions Incorporated.

Copyright © 2008, TAOS Inc.

